

# RETRO SYSTEMS

## Basic Oxy-fuel Package with Operator Control Panel & Gas Solenoids

### Description:

The Retro Systems Basic Oxy-fuel Package permits manual or fully CNC controlled oxy-fuel machine cutting. The package includes a solenoid gas valve assembly, interface control module and an operator control panel. The Ox-fuel Operator Panel includes switches to manually select the plasma, oxy-fuel or marking process. Once selected, the oxy-fuel cutting process may be controlled automatically by the CNC control or manually by the switches on the panel.

### Package includes:

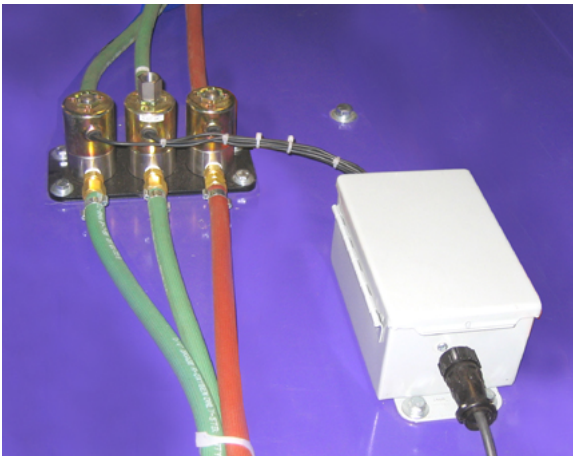
- Operator control panel
- Solenoid valve assembly with (3) solenoids
- Interface control module

### Operator Control Panel Features:

- Emergency Stop Button
- Plasma / Oxy-fuel Process switch
- Preheat On/ Off switch
- Cut On / Off switch
- Auto Ignition switch
- Marker On/ Off switch
- Station On/ Off
- Station Up/ Down
- Control permits up four total stations



Operator control panel with process and UP / DOWN switches and E-STOP button.



Basic Oxy-fuel gas manifold with (3) solenoids and interface control module

### Applications:

- Production oxy-fuel plate cutting where Hi/Low Preheat and Ease-On pierce is not required